



## 930 Two-Part Epoxy Caulking

## Product Specification

### 1. PROPRIETARY PRODUCT/MANUFACTURER

1.1. **Proprietary Product:** #930 Two-Part Epoxy Caulking Compound specifically formulated for installing Tarkett Vinyl and Rubber Stair Treads, and Vinyl Stair Nosings.

1.2. **Manufacturer:**

Tarkett North America      Phone (800) 899-8916  
30000 Aurora Rd.  
Solon, Ohio 44139  
Web: [www.tarkett.com](http://www.tarkett.com)  
E-mail: [info@tarkett.com](mailto:info@tarkett.com)

1.3. **Proprietary Product Description**

- Tarkett #930 Two-Part Epoxy Caulking Compound is an OSHA Flammability Class IIIB, solvent free, epoxy caulk.
- High strength caulk made for installations over porous and non-porous substrates.
- Contains no hazardous or carcinogenic ingredients as defined by OSHA chemicals and meets all federal, state and local air quality regulations.

1.4. **Sustainability**

- Floor Score Certified (SCS-FS-03550)
- Contributes to LEED Certification (E.Q. 4.1: Low-Emitting Materials: Caulks and Sealants).
- Parts A & B:  
**SCAQMD Rule 1168** – VOC compliant  
**SCAQMD Rule 443.1** – Less than 12-gram VOC per liter of materials

### 2. PRODUCT PERFORMANCE and TECHNICAL DATA:

- Base – epoxy
- Color –  
Part A: Beige paste Part B:  
Grey paste
- Consistency – Medium paste
- Open Time – Approximately 45 minutes to 1 hour, depending on temperature, relative humidity, and porosity of subfloor.
- Shelf Life – 12 months at 70°F (21°C) to 85°F (30°C) and when stored in unopened, original container in a dry area.
- Freeze/thaw – Stable for 5 cycles at 0°F (-17°C)

2.1. **Application:**

- Porous and Non Porous
- Do not install Tarkett Flooring over expansion joints, or other moving joints in the substrate.

- Coverage – 13.5 oz . cartridge, with #530 Caulking Gun at a 1/4" diameter bead approximately 50 linear feet.

### 3. AVAILABILITY and COST

For availability and cost contact authorized Tarkett distributors nationwide.

### 4. INSTALLATION

#### 4.1. General Installation Requirements:

- Tarkett flooring and adhesives must be site conditioned at room temperature for a minimum of 48 hours prior to, during, and after installation.
- The interior air temperature must be maintained by operational HVAC between 65°F (18.3°C) and 85°F (29.4°C) with a relative humidity between 40% and 60%. Substrate should be a minimum of 5°F higher than the dew point temperature.
- Tarkett strongly recommends the permanent HVAC system be fully operating. **NOTE:** If a system other than the permanent HVAC source is utilized, it must provide proper control of both temperature and humidity to recommended or specific levels for the appropriate time duration as stated above.
- Surfaces and substrates shall be smooth, flat, permanently dry, clean and free of all foreign material such as dust, paint, grease, oils, and solvents, curing and hardening compounds, sealers, asphalt, and old adhesive residue.
- Do not install on exterior surfaces subject to weather.

#### 4.2. Installation Instructions

- Refer to adhesive label for full installation instructions.
- Cut mixer nozzle end to 1/4" inside diameter opening. Remove end cap and securely attach the mixer nozzle and retaining nut to cartridge. Dispense compound and discard the first 3-4 inches of compound. Do not remove the internal mixer nozzle.
- Gun sufficient amount of caulking compound to the inside angle of the nosing. When the nosing is firmly in place, the compound will conform to the curvature of the step edge. For proper support, the nosing must be in 100% contact with the compound as well as the compound to the step edge. Avoid gaps.
- After installation, thoroughly roll the nosing with a small hand roller.

### Tarkett North America

Technical Services Department  
30000 Aurora Road  
Solon, Ohio 44139  
800.899.8916  
[info@tarkettna.com](mailto:info@tarkettna.com)

[www.tarkett.com](http://www.tarkett.com)

**4.3. Cleanup**

- Before the adhesive sets, remove excess adhesive from flooring and clean tools with denatured alcohol or methyl hydrate applied to a clean white cloth (Follow manufacturer's precautions when using these chemicals).
- Do not allow adhesive to dry on the flooring surface.
- Removing dried adhesive may cause irreparable damage to the flooring surface.

**4.4. Traffic:**

- Avoid all traffic for at least 24 hours after installation. Avoid cold or excessive heat, including direct sunlight during this period.
- Wait 72 hours after installation before performing initial cleaning

**5. TECHNICAL SERVICES**

Visit us on the web at [www.tarkett.com](http://www.tarkett.com)

Contact Technical Support at (800) 899-8916 or E-mail:

[Resilient.TechnicalSupport@Tarkett.com](mailto:Resilient.TechnicalSupport@Tarkett.com)

**6. LIMITED WARRANTY**

Adhesive warranty is a "system warranty" covered under the product that is recommended to be installed in conjunction with this adhesive. Refer to Tarkett limited warranty for complete details.

---

**Tarkett North America**

Technical Services Department

30000 Aurora Road

Solon, Ohio 44139

800.899.8916

[info@tarkettna.com](mailto:info@tarkettna.com)

[www.tarkett.com](http://www.tarkett.com)